

Special Conditions exclusively with the following Promotion Code: PUK-03-08/21.

Sales Promotion by ZCC-CT

GD DRILL SERIES

Solid carbide drills for high feeds

SPECIAL OFFER PRICE

“Multi-layer PVD coating with low risk of cracking and increased thermal stability.”

Norbert R.
(Manager Test- and
Demonstration Centre)



GD Serie 
Purchase x 5pcs Additional 5%
x10Pcs Additional 10%
Nett Solid carbide drills by size and length

This offer is valid until 21st December 2021 and only whilst stocks last.



ZCC Cutting Tools Europe GmbH
UK Division

your Partner | your Value

ZCC-CT GD Drill Promotional Prices

| 5 x D | | | |
|------------|--------|--------|--------|
| Range size | 1 Pcs | 5 Pcs | 10 Pcs |
| 3,0–6,0 | £23,00 | £21,85 | £20,70 |
| 6,1–8,0 | £29,00 | £27,55 | £26,10 |
| 8,1–10,0 | £36,00 | £34,20 | £32,40 |
| 10,1–12,0 | £50,00 | £47,50 | £45,00 |

- For machining of steel and cast iron materials
- 4 guide chamfer design offers increased stability at high feed rates
- Special chip flute design allows a significantly increased metal removed rate
- Multi-layer PVD coating with low risk of cracking and increased thermal stability
- Up to 2.5 higher productivity due to high feed rates at low cutting speeds
- Diameter range 3.0–20.0 mm (5xD)

New New grade KDG304:

- PVD coated carbide substrate for machining stainless steel and cast materials
- Optimised toughness for high feeds

Feed calculator

| ISO-Group | Material | Cutting speed V_c (m/min) | Feed factor F_m |
|-----------|-----------------|--------------------------------|----------------------|
| P | low-alloy steel | 180 | 0,015 |
| | low-alloy steel | 120 | 0,012 |
| K | Cast Iron | 250 | 0,018 |
| | Cast Iron | 180 | 0,015 |



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